

REPLACEMENT SERIES

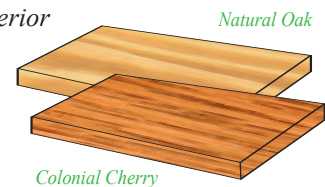


SERIES 4000

Premium All-Welded Vinyl Sliders

Frame & Sash(es)

- Virtually maintenance free easy clean vinyl finish.
- All-welded frame for better structural integrity.
- 2 7/8" All-welded frame & sash creates a strong weathertight seal.
- Welded sloped sill & weep system allows for efficient drainage.
- Integral pull rails for ease of operation of the sash(es)
- Easy lift out sash for easy cleaning.
- Opt: Woodgrain laminate on the interior of the window unit giving the look of natural wood with the benefits and convenience of vinyl.



Hardware

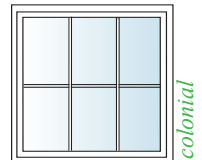
- Block and tackle balance system.
- Cam type lock & keeper draw meeting rails together for tight seal.

Weatherstripping

- Dual fin weatherstripping throughout full length interlock

Glass

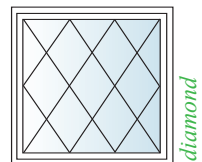
- 3/4" Insulated glass units using warm edge Intercept® Spacer
- Low-E/Argon Gas filled glass units providing superior year-round comfort and savings.
- Optional tempered, obscure or tinted glass.



colonial

Screen

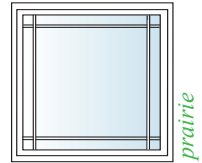
- Extruded aluminum screens with charcoal colored mesh standard.



diamond

Grids

- Between the glass contour grids offer the look of a divided lite with added ease in cleaning.
- Available in tan or white and in three styles:
Colonial, Diamond and Prairie.



prairie

Vinyl Colors



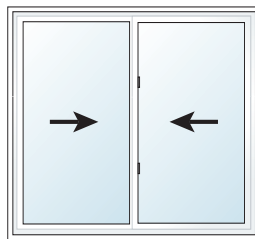
*Colors reproduced as closely to actual color as printing will allow. For exact color, contact your Seven D Industries, LP dealer for a sample.



SEVEN D INDUSTRIES, LP
WINDOW DIVISION



Double or Two Lite Slider



Width		Height
78"	Max	60"
23"	Min	18"

Triple or Three Lite Slider



Width		Height
120"	Max	60"
60"	Min	18"