

NEW CONSTRUCTION



SERIES 9300-9400

Premium All-Welded Sliders
w/Optional J-Channel

Frame

- Virtually maintenance free easy clean vinyl finish.
- All-welded frame to enhance structural integrity.
- 2 5/8" Frame with full perimeter pre-punched nailing fin for easy new construction installation.
- Welded sloped sill & weep system allows for efficient drainage.
- Multi-chambered frame extrusions provide strength.
- Optional J-channel siding return available with the 9400 Series.
- Optional wood extension jambs extend window jamb to interior wall for easy finishing. Jambs available in 4 9/16" and 6 9/16" jambs, either clear pine or primed white MDF.

Hardware

- Precision bearing tandem rollers on operable sash.
- Cam type lock & keeper draw meeting rails together for tight seal.

Sash(es)

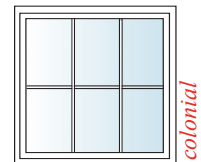
- Easy lift out sash(es) with pull rail(s) for easy cleaning.
- Fusion welded sash with integral pull rails for easy sash operation.
- Internally glazed units add security and makes inside the home replacement of the glass unit easier.

Weatherstripping

- Dual fin weatherstripping throughout full length interlock.

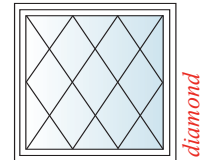
Glass

- 3/4" Insulated glass units using warm edge Intercept® Spacer.
- Low-E/Argon Gas filled glass units providing superior year-round comfort and savings.
- Optional tempered, obscure or tinted glass.



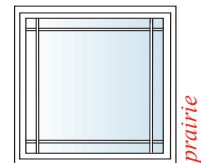
Grids

- Between the glass contour grids offer the look of a divided lite with added ease in cleaning.
- Available in tan or white and in three styles:
Colonial, Diamond and Prairie.



Screen

- Extruded aluminum screen with charcoal colored mesh standard.



Vinyl Colors



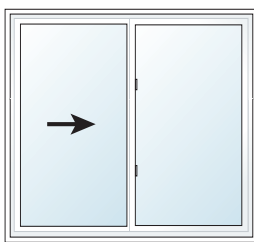
*Colors reproduced as closely to actual color as printing will allow. For exact color, contact your Seven D Industries, LP dealer for a sample.



SEVEN D INDUSTRIES, LP
WINDOW DIVISION



Single Slider



Single slider diagram pictured as viewed from outside

Width		Height
78"	Max	60"
23"	Min	18"

Triple or Three Lite Slider



Width		Height
120"	Max	60"
60"	Min	18"